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## **ABSTRACT**

Personal care appliances, such as hair care appliances, facial care appliances and body appliances, and attachments therefor are disclosed. The personal care appliances and attachments therefor according to the present invention are made of a blended material of thermo-resistant material and ion powders by injection moulding such that far infrared radiation and negative ions can be emitted naturally and continuously during operation. The present invention further provides individual hair arranging appliances for adjusting, cleaning or confining hair.